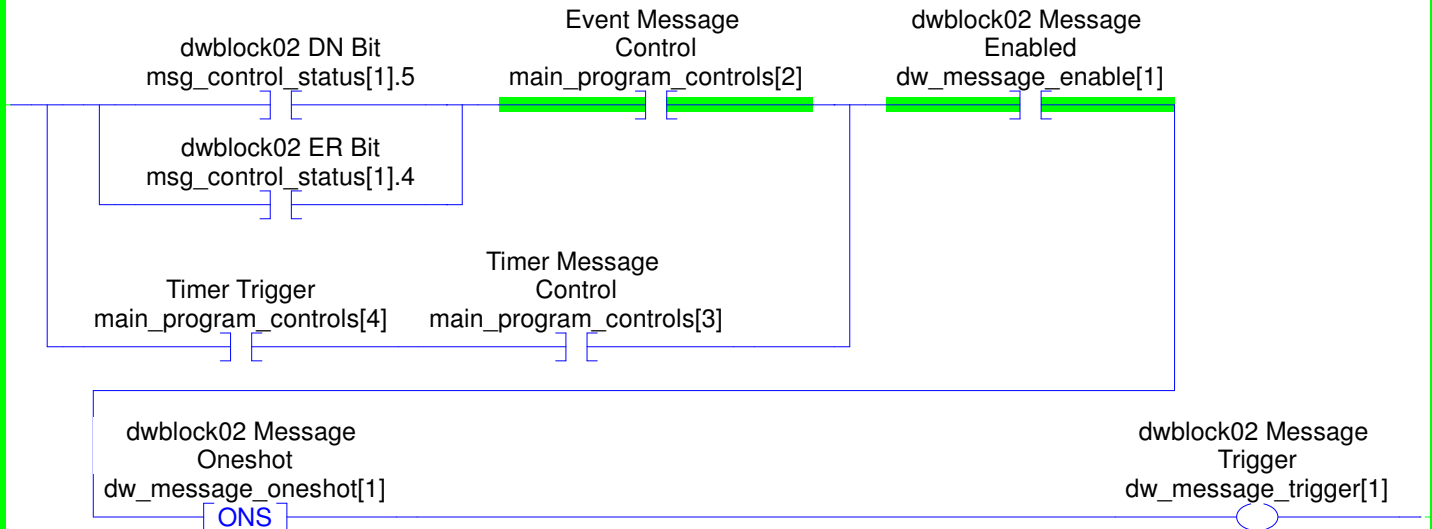


Copy the message block flags to another location per A-B recommendations. Message block flags are updated asynchronously to the scan of the processor.

COP

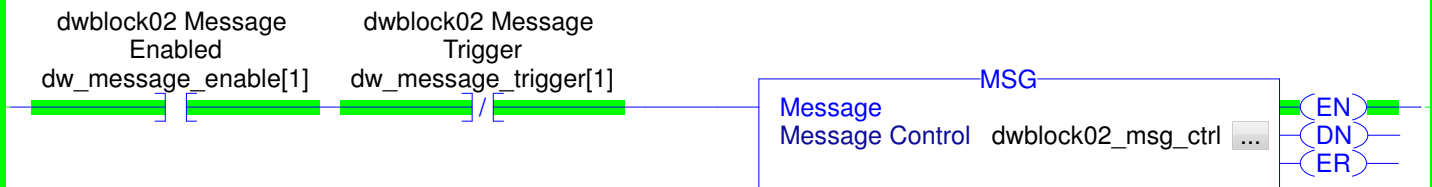
Copy File	
Source	dwblock02_msg_ctrl.Flags
Dest	msg_control_status[1]
Length	1

If enabled, this rung resets the dw210 read message block when a reply has been received. The message is complete when either the message block is done (DN) or an error occurs (ER).



This rung generates the write message to the dw210 with the following setup:

Message Type: PLC5 Typed Write;
Source Element: N27:0;
Number of Elements: 8 (PIN's 4352 - 4359);
Destination Element: dwblock04_data [0];
Path: LocalENB,2,192.168.1.71.



This rung accumulates the total number of attempted read messages from the dw210 Parameters 4352 through 4359.

