



- NOTES:**
1. DRESS BOTH ENDS OF CABLE WITH SHRINK TUBING.
  2. COMB AND APPLY SHRINK TUBING TO DRIVE END OF SHIELD.
  3. TERMINATE ALL DRIVE END CABLES WITH FERRULES.
  4. TIE WRAP OPTIONAL SHIELD (WIRE 20) TO CABLE JACKET.
  5. TEST POINT TO POINT WITH MULTIMETER AND FUNCTIONALITY WITH E-SERIES DRIVE.
  6. LABEL ALL DRIVE END WIRES WITH TERMINAL NUMBERS 20, 40, 41, AND 42.
  7. INCLUDE HANKING TIE P/N FE501449 WITH FINAL ASSEMBLY

ISS	DATE	APPROVED
A	24 FEB 00	C. BARDWELL-JONES
B	25 MAR 03	T. COURNOW
C		
D		
E		

<p>40 Log Canoe Circle, Stevensville, MD 21666 phone (410) 604-3400 fax: (410) 604-3500 email: info@bardac.com</p>	SHT. TITLE	E-SERIES RS-232 SERIAL CABLE	CUST.	N/A	DRN.	DRN	DWG. NO.	HF501284
	DWG. TYPE	MANUFACTURING DIAGRAM	DIST.	N/A	DESIGN	N/A	DWG. ISS.	B
	JOB TITLE	E-SERIES ANCILLARY HARDWARE	P.O.	N/A	SCALE	NONE	JOB NO.	N/A
	LOCATION	STEVENSVILLE MD			SIZE	SIZE	SHT.	1 OF 1