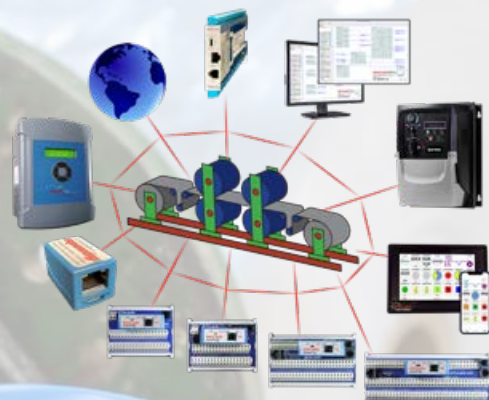


# **Bardac Drives Catalog 2023**

**Issue 1**



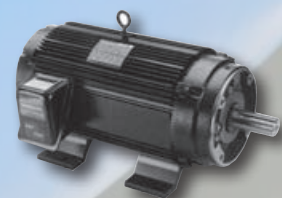
**drive.web AUTOMATION**



**AC DRIVES**



**DC DRIVES**



**MOTORS**



**SERVICE**

**AutomationThings**

**Everything is...**

**... Internet accessible**

**... Ethernet workable, peer-to-peer**

**... Configurable from anywhere**

**... IIoT ready**

**AutomationThings.com**

**Everything normally in stock!**

Since our founding in 1992 we have worked hard to build our reputation around key goals:

- Innovative technologies.
- Reliable products.
- Unrelenting customer support.
- All catalog items normally in stock.
- Competitive pricing.



Our Company President: Paul Crowhurst

***Bardac ...the safe bet!***

## ***Seamlessly Integrated Automation***



### **AC DRIVES**

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**POWER QUALITY ~ MOTORS ~ ENGINEERING ~ SERVICE ~ SUPPORT ~ TRAINING**

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**Specifications** ... At the time of going to press we believe the information in this catalog to be accurate. However, the specifications of products may be amended at any time, so please check with us when ordering to ensure that such changes will not affect your requirements.

# AC drives



## P2 Series Closed Loop Vector

High performance coordinated drive for:  
Process automation  
Converting  
Printing  
Machine tools

Up to 100 HP at 230 volts  
Up to 400 HP at 460 volts  
Up to 150 HP at 600 volts

**IP20 package up to 400 HP - 50°C \***  
**Optional NEMA 4X (IP66) to 40HP - 40°C \***  
**NEMA 12 (IP55) 15 to 400 HP - 40°C \***  
**\* Approvals: UL, cUL, EAC, RCM**

Closed loop speed better than 0.1%  
150% overload, 60 secs (200%, 4 secs)  
Up to 200% torque at zero speed  
AC Induction, PM & Sync Rel motor modes  
Built in brake transistor  
EMC filter  
Quiet - with switching up to 32KHz  
Bright TFT display  
DC Bus sharing  
Safe Torque Off function  
(IEC61508 SIL 2 & IEC62062 SIL 2)  
Modbus or CANopen port  
Plug-in control terminals

### Options

**drive.web** programmable control  
Extended I/O and USB  
EIP, ModbusTCP, ProfibusDP, DeviceNet  
Remote keypad with TFT display  
**savvyPanel** touch screen HMI



## V3 Series - Energy Efficient Drives For Fans & Pumps

Variable torque, fan & pump drive for:  
HVAC  
Water treatment  
Building systems  
Climate control  
Flow control  
Swimming pool control

Up to 100 HP at 230 volts  
Up to 400 HP at 460 volts  
Up to 175 HP at 600 volts

**IP20 package up to 400 HP - 50°C \***  
**NEMA 4X (IP66) to 40HP - 40°C (indoor) \***  
**NEMA 12 (IP55) 15 to 400HP - 40°C \***  
**\* Approvals: UL, cUL, EAC, RCM**

**Motor options:** Standard Induction - PM AC - Brushless DC - Synchronous Reluctance

### Pump Features

Pump blockage detect/clear/stir  
Pump preheat anti-condensation mode  
Pump cascade control  
Dry run protection

### Options

**drive.web** programmable control  
Extended I/O and USB  
EIP, ModbusTCP, ProfibusDP, DeviceNet  
Remote keypad with TFT display  
Power disconnect  
**savvyPanel** touch screen HMI

Low input harmonic current distortion  
Compliant with EN61000-3-12  
>98% drive efficiency  
Low audible motor noise  
Internal EMC filter  
Smart energy optimization  
Resonance avoidance  
Sleep/wake functions  
Intelligent maintenance intervals  
110% overload, 60 secs  
Motor flux braking  
Quiet - with switching up to 32KHz  
Power loss ride through  
ModbusRTU, BACnet  
Bright TFT display

### Fan Features

Drive fault auto bypass  
Sleep mode with auto-boost  
Fire override mode

**drive.web** distributed Ethernet control  
Internet accessibility  
Ethernet peer-to-peer networking  
USB programming port  
IIoT ready

# TOUGH DRIVES FOR INDUSTRY



## E3 Series General Purpose VFD

Constant torque, heavy duty drive for:  
General purpose machine control  
Pumps and blowers  
Conveyors  
Mixers

To 1.5 HP at 110V in, 230V 3Ø out  
To 25 HP at 230 volts  
To 50 HP at 460 volts

Sensorless vector control for:  
High starting torque & accurate speed  
Motors: Induction, PM, BLDC, SynRM

**Standard IP20 - 50°C**  
**Optional NEMA 4X (IP66) to 30 HP, 40°C**  
**Approvals: UL, CE, RCM**

Industrial, Pump & Fan control modes  
150% overload, 60 secs (175%, 2 secs)  
Spinstart into rotating motor  
Built in brake transistor (sizes 2, 3 & 4)  
Motor flux braking  
Adjustable skip frequency  
Quiet - with switching up to 32KHz  
Power loss ride through  
ModbusRTU port  
Configurable I/O  
Simple programming  
On board help card  
DIN rail and foot mount (IP20) (size 1 & 2)  
NEMA 4X

### Options

**drive.web** programmable control  
Extended I/O  
EIP, ModbusTCP, ProfibusDP, DeviceNet  
Remote keypad with TFT display  
**savvyPanel** touch screen HMI



## NEMA 4X - IP66 Series For Harsh Environments

**P2 Series Open/Closed Loop Vector Drives**  
**E3 Series General Purpose VFDs**  
**V3 Series Energy Efficient Drives**  
Food processing  
Agricultural, water treatment  
Mining, cement, petrochemical

To 1.5 HP at 110V in, 230V 3Ø out (E3)  
To 15 HP at 230 volts (E3, P2)  
To 30 HP at 460 volts (E3, P2)

**NEMA 4X (IP66) - 40°C**  
**(outdoor rated)**  
**Approvals: V3 - UL, cUL, EAC, RCM**  
**P2 - UL, cUL, EAC, RCM**  
**E3 - UL, CE, RCM**

Open & closed loop vector or V/Hz  
Washdown, dust tight  
Chemical resistant ABS enclosure  
Corrosion protected heat sink  
Spinstart into rotating motor  
Built in brake transistor (sizes 2 & 3)  
Motor flux braking  
Bright TFT Display  
Adjustable skip frequency  
Quiet - with switching up to 32KHz  
Power loss ride through  
ModbusRTU port  
Compact packaging

### Options

**drive.web** programmable control  
Power isolator switch, speed pot, F/R switch  
EIP, ModbusTCP, ProfibusDP, DeviceNet  
Remote keypad with TFT display  
**savvyPanel** touch screen HMI



## E3 Single Phase VFD For SP & PSC motors

Variable torque, fan & pump drive for:  
Fans & blowers  
Centrifugal pumps  
Fume extractors  
Air flow control

To 0.75 HP at 110 volts  
To 1.5 HP at 230 volts

**Standard IP20 - 50°C**  
**Optional NEMA 4X (IP66) - 40°C**  
**(outdoor rated)**

**Approvals: UL, CE, RCM**

For motor types:  
Shaded Pole (SP)  
Permanent Split Capacitor (PSC)  
Built in brake transistor (size 2)  
Motor flux braking  
Adjustable skip frequency  
Quiet - with switching up to 32KHz  
Bright TFT display  
Power loss ride through  
ModbusRTU port  
Innovative smart boost start  
Simple programming  
DIN rail and foot mount (IP20)

### Options

**drive.web** programmable control  
Extended I/O  
EIP, ModbusTCP, ProfibusDP, DeviceNet  
Remote keypad with TFT display  
**savvyPanel** touch screen HMI

## P2 Series

### SYSTEMS VECTOR DRIVES

- High performance
- Induction, PM & Sync Rel Motor Control
- 230, 460, 600 volts models
- IP20 units up to 400HP
- NEMA12 units 15 - 400HP
- NEMA 4X up to 40HP

## 1 TO 400HP

### FEATURES

#### Multiple Modes:

- Closed Loop Vector for high performance
- Open loop PM Motor Control
- Sensorless vector & V/Hz control

Up to 200% torque at zero speed

Sensorless speed regulation better than 1%

Torque control

DC bus sharing

Safe Torque Off function

Output to 500Hz (V/F Mode), 100Hz (Vector Mode)

Built-in 100% rated DB transistor up to 400HP

Integral PI controller

**drive.web savvy** function block programming

Silent running with up to 32KHz switching

200% starting torque

Bipolar 12 bit analog input (isolated +/-10V or 4-20mA)

ModbusRTU, RS485 port

CANopen port

EMC Filters

Bright TFT Display

DC chokes in frame sizes 5 to 8

Single phase input up to 200HP

Power loss ride through

Process control options

Programmable I/O

Hours run log & trip log

Cartridge fans for easy maintenance (NEMA12 drives)

#### Options:

- Encoder feedback
- Additional basic & **smarty** I/O options
- EIP, Modbus TCP/IP, Profibus, DeviceNet, BACnet
- Memory stick with bluetooth interface
- Remote keypad with bright TFT display
- 2Khz output in V/Hz mode
- Through panel mount for NEMA 12 versions

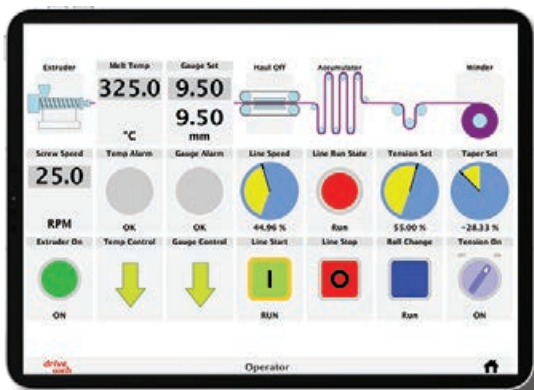


Smart drives for  
high performance  
coordinated drive  
systems and  
precision machine  
control

- Printing presses
- Extrusion & coating lines
- Automated assembly
- Indexing & registration
- Winders & web tension
- Material handling
- Cranes & hoists
- Textiles & fibres
- Metals industry
- Paper & cement mills
- Mining

NEMA 4X washdown models - see page 44





## P2 very smart drives

The **drive.web** automation technology uses distributed control over Ethernet to provide cost effective systems integration for systems of any size or complexity.

### savvyPanel touch

Easy, high resolution, NEMA4, touch screen operator stations.

Also run **savvyPanel** on PCs, Android or iOS devices

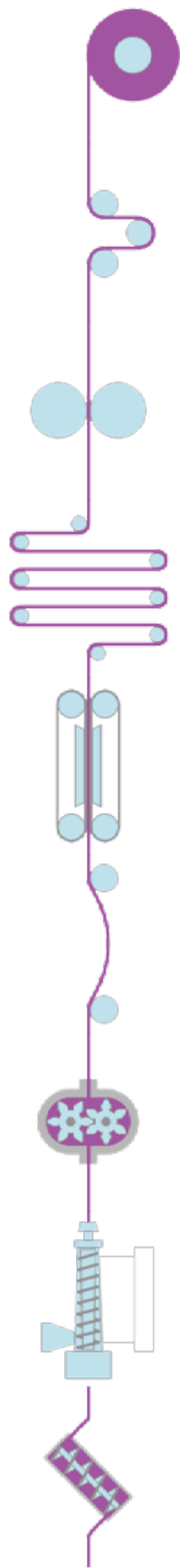


### drive.web smart automation

- powerful programmable control functions
- peer-to-peer over Ethernet
- smart iPad/Android or touch screen PC operation
- Easy system wide Internet access

## P2 Specifications

Input Ratings	Supply Voltage	200 - 240 $\pm$ 10% 380 - 480 $\pm$ 10% 500-600V $\pm$ 10%
	Supply Frequency	48 - 62 Hz
	Displacement PF	> 0.98
	Phase Imbalance	3% Maximum allowed
	Inrush Current	< Rated current
Output Ratings	Power Output	230V, 1-ph in: 1-10 HP (0.75-7.5 kW) 230V, 3-ph in: 1-100 HP (0.75-75 kW) 400V, 3-ph in: 1-400 HP (0.75-250kW) 460V, 3-ph in: 1-400 HP (0.75-250kW)
	Overload Capacity	150% for 60 secs, 200% for 4 secs.
	Output Frequency	0-500Hz in V/Hz mode (0.1 Hz res) (optional 2KHz) 0-100Hz in vector mode
Ambient Ratings	Temperature	Storage: -40°C to 60°C Operating: -10°C to 40°C (IP55 & IP66) -10°C to 50°C (IP20)
	Altitude	Up to 1000m ASL without de-rating Up to 2000m Max UL Approved Up to 4000m Max (non UL) Above 1000m, de-rate 1% per 100m
	Humidity	95% non-condensing
Enclosures	Ingress Protection	IP20 - Frame sizes 2 - 6, & 8 IP55 (NEMA 12) - Frame sizes 4 - 8 IP66 (NEMA 4X) - Optional sizes 2 - 4
Programming	Keypad	Standard: built in keypad Optional: Remote keypad Optistick memory stick <b>drive.web savvy</b> software
	Display	Multi-language TFT Display (sizes 2 - 8)
Control	Control Modes	Closed Loop (encoder) speed control Closed Loop (encoder) torque control Open Loop PM vector control Sensorless vector speed control V/F Voltage vector Energy optimized V/F
	Modulation	4 - 32 kHz effective
	Stop Mode	Ramp to stop - adjustable 0.1-600 secs Safe Torque Off mode
	Braking	Motor flux braking (DC injection) Built in brake transistor
	Skip Frequency	Single point user adjustable
	Analog Setpoint Control	0-10v, 10-0v, $\pm$ 10v 0-20mA, 20-0mA, 4-20mA, 20-4mA
	Preset Speeds	Up to 8
	Digital Setpoint Control	Keypad ModbusRTU CANopen
	Automation	Optional <b>drive.web</b> Ethernet distributed control + programmable control, extra I/O, operator stations
	Communications Options	<b>drive.web</b> , ModbusTCP, EIP, DeviceNet, Profibus
I/O Specification	Power Supply	24VDC, 100mA short protected 10VDC, 5mA for setpoint potentiometer
	Programmable Inputs	3 x Digital 10 to 30 VDC, response <4ms 2 x Analog/digital
	Programmable outputs	2 x Analog, 0-10V, 0-20mA, 4-20mA 2 x Relay NO, 6A @ 250VAC, 5A @ 30VDC
Control & Monitoring	PID	Internal PID with feedback display
	Fault Memory	Last 4 trips stored with time stamp
	Data Logging	Current, temperature, DC Bus volts prior to trip
	Maintenance Indicator	Service life monitor with user adjustable interval
	Monitoring	Hours run Resettable and non-resettable kWh meters



## P2 Series Models & Ratings

### Standard IP20 Packages

With EMC Filter & DB transistor

200-240V  $\pm$  10%, 1-ph in, 230V, 3-ph motor

Model	HP	Amps	Size
P2-22010-1HF42	1	4.3	2
P2-22020-1HF42	2	7	2
P2-22030-1HF42	3	10.5	2

200-240V  $\pm$  10%, 3-ph in, 230V, 3-ph motor

Model	HP	Amps	Size
P2-22010-3HF42	1	4.3	2
P2-22020-3HF42	2	7	2
P2-22030-3HF42	3	10.5	2
P2-32050-3HF42	5	18	3
P2-32075-3HF42	7.5	24	3

380-480V  $\pm$  10%, 3-ph in, 460V, 3-ph motor

Model	HP	Amps	Size
P2-24010-3HF42	1	2.2	2
P2-24020-3HF42	2	4.1	2
P2-24030-3HF42	3	5.8	2
P2-24050-3HF42	5	9.5	2
P2-34075-3HF42	7.5	14	3
P2-34100-3HF42	10	18	3
P2-34150-3HF42	15	24	3

### NEMA12 (IP55) Packages

With EMC Filter, DB transistor

200-240V  $\pm$  10%, 3-ph in, 230V, 3-ph motor

Model	HP	Amps	Size
P2-42075-3HF4N ‡	7.5	24	4
P2-42100-3HF4N ‡	10	30	4
P2-42150-3HF4N ‡	15	46	4
P2-52020-3HF4N ‡	20	61	5
P2-52025-3HF4N ‡	25	72	5
P2-62030-3HF4N ‡	30	90	6
P2-62040-3HF4N ‡	40	110	6
P2-62050-3HF4N ‡	50	150	6
P2-62060-3HF4N ‡	60	180	6
P2-72075-3HF4N ‡	75	202	7
P2-72100-3HF4N ‡	100	248	7
P2-72125-3HF4N ‡	125	302	7

380-480V  $\pm$  10%, 3-ph in, 460V, 3-ph motor

Model	HP	Amps	Size
P2-44150-3HF4N ‡	15	24	4
P2-44200-3HF4N ‡	20	30	4
P2-44250-3HF4N ‡	25	39	4
P2-44300-3HF4N ‡	30	46	4
P2-54040-3HF4N ‡	40	61	5
P2-54050-3HF4N ‡	50	72	5
P2-64060-3HF4N ‡	60	90	6
P2-64075-3HF4N ‡	75	110	6
P2-64120-3HF4N ‡	120	150	6
P2-64150-3HF4N ‡	150	180	6
P2-74175-3HF4N ‡	175	202	7
P2-74200-3HF4N ‡	200	240	7
P2-74250-3HF4N ‡	250	302	7
P2-84300-3HF4N ‡	300	370	8
P2-84400-3HF4N ‡	400	480	8

#### Note:

Drives marked ‡ are also available in IP20 form. Please call for details, pricing, and availability.

For single phase supply derate to 50%

## P2 Series 600 Volts Drives

### 600VAC DRIVES

#### Standard IP20 Packages to 20 HP

500-600V  $\pm$  10%, 3-ph in, 500-600V, 3-ph motor

Model	HP	Amps	Size
P2-26010-3H042	1	2.1	2
P2-26020-3H042	2	3.1	2
P2-26030-3H042	3	4.1	2
P2-26050-3H042	5	6.5	2
P2-26075-3H042	7.5	9	2
P2-36100-3H042	10	12	3
P2-36150-3H042	15	17	3
P2-36200-3H042	20	22	3

#### NEMA12 (IP55) Packages to 250 HP

500-600V  $\pm$  10%, 3-ph in, 500-600V, 3-ph motor

Model	HP	Amps	Size
P2-46200-3H04N ‡	20	22	4
P2-46250-3H04N ‡	25	28	4
P2-46300-3H04N ‡	30	34	4
P2-46400-3H04N ‡	40	43	4
P2-56050-3H04N ‡	50	54	5
P2-56060-3H04N ‡	60	65	5
P2-66075-3H04N ‡	75	78	6
P2-66100-3H04N ‡	100	105	6
P2-66125-3H04N ‡	125	130	6
P2-66150-3H04N ‡	150	150	6

#### P2 OPTIONS

T2-ENCOD-IN	Encoder feedback module
T2-OPORT-IN	Remote keypad & display
T3-OPPAD-IN	Remote keypad w/TFT display



#### Dimensions

Size	2	3	4	5	6	7	8
Height (ins)	8.7"	10.3"	17.3"	21.3"	34.1"	50.4"	52.5"
Height (mm)	221	261	440	540	865	1280	1334
Width (ins)	4.4"	5.2"	6.8"	9.3"	13.0"	13.0"	17.5"
Width (mm)	112	131	173	235	330	330	444
Depth (ins)	7.3"	8.1"	9.1"	10.6"	13.4"	14.6"	16.7"
Depth (mm)	185	205	230	270	340	370	423
Weight (LBS)	4	7.7	25.4	49.6	111	177	440
Weight (KG)	1.8	3.5	11.5	22.5	50	80	200

# Engineering & Support



## AC and DC motors from fractional to over 2000 HP

All speed ranges, duties, enclosures and voltages complete with a full range of accessories such as encoders, tachs, thermal protection, brakes, blowers, filters, brushes and slide bases. Please call for details and competitive pricing.

## Modulus Packaged Drives

**Modulus** solutions are a range of standard, pre-engineered drive packages with a selection of options for wide range common applications.

Using the flexible **drive.web** programmable automation technology it is possible to adapt a small range of hardware configurations to a wide range of applications thereby keeping design and manufacturing costs to a minimum.

**Modulus** drives are available either as packages mounted on an open panel, **Modulus P**, or as assemblies installed in an enclosure, **Modulus E**, to suit the type of operating environment and the control scheme required.

Every **Modulus** project is accompanied by a detailed, 50-point, Quality Control Report covering every facet of the product, its design, construction, testing and shipping.

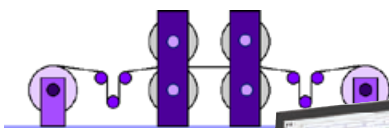


User manuals for all products are available from [www.bardac.com](http://www.bardac.com)

## Online Product Support

Using innovative, interactive, Internet online technologies we can provide either product training or product support through your browser from the comfort of your desk! Simply connect via your browser and get live interactive support where ever you are - with savvy running on your computer call +410-604-3400 and in less than a minute an engineer will be able to see your system live and give you the support you need.

*... it's as easy as that!*



Your plant view

Internet

**Unbeatable!**

Our support view



# Online Training

Online product training courses are scheduled every week with options for users of all levels of interest and ability.

## Level 1 - drive.web introductory seminar - 1½ hours - Free!

This provides an overview of the **drive.web** automation technology. Learn how to connect to drives, create drive “phantoms”, navigate systems, create signal flow diagrams and system drawings, find information, identify object attributes, make connections, show trend charts, build **savvyPanel** operator stations, etc.

## Level 2 - drive.web design technology course - 3 hours (Level 1 is a prerequisite)

Covers configuration of drives, basic system design concepts, Ethernet networking, password protection, system safety

## Level 3 - drive.web system design and application courses (Level 2 is a prerequisite)

### 3a) Drive and device interfaces - 2 hours

Covers the use of “Templates” and “Helpers” for documented drives, generic ModbusRTU master interfaces to third party drives, operator stations, etc.

### 3b) Winder Control Systems - 3 hours

Covers standard solutions for open loop CTCW winders, closed loop dancer controlled winders and closed loop load cell controlled winders.

### 3c) Encoder Control Systems - 3 hours

Covers applications such as “electronic line shaft”, spindle orientation, registration and position control.

### 3d) Advanced Ethernet, Internet Access and Security - 3 hours

Covers local and wide area network configuration, IP addressing, user access and device and system password protection.

For course details, registration, international training options and charges please call us at 1-888-667-7333 (toll free USA 888-ON SPEED) or international at +410-604-3400. Alternatively please contact [training@driveweb.com](mailto:training@driveweb.com)

## Terms of Sale & Payment

Complete Terms & Conditions of Sale are shown at [www.bardac.com](http://www.bardac.com). Net 30 day credit terms are available subject to prior approval. Credit card payments are only accepted for payments made at the time of service or shipment of products and will be subject to a 4% surcharge.

## Field Service, Service Center Repair, Training and Start-up - Call +410-604-3400 Rates for the Continental United States

### Charge Basis

### Rates (US\$)

a. Basic Rate - Field Service, Training & Start-up Assistance - up to 8 hours daily Monday to Friday, 7am to 6pm	\$190 per hour
b. Standard Overtime - Weekdays 6pm to 7am & all day Saturday - Total work time not to exceed 12 hrs in any 24 hrs	\$285 per hour
c. Special Overtime - Sundays, Holidays and excess of 8 hours on Saturday	\$380 per hour
d. Overnight - Includes meals, and hotel accommodation	\$280 per night
e. Auto Travel - Covering cost of use of company or personal cars, distance to and from the local office	\$0.655 per mile
f. Public Transport - Rental cars, Air fares, etc.	At Cost
g. Holdover & Standby Time	Same as service
h. Travel Time - Time taken from Bardac to job site and return	Same as service
i. Basic Rate - Service Center Repair charges - Diagnosis & repair time	\$130 per hour + parts
j. Design or application engineering services	\$220 per hour

Notes:

1. Minimum service billing is 4 hours for field services, 1 hour for service center services.
2. Parts, materials, special visas, duties, and extraordinary expenses will be charged extra.
3. Warranty credits will be identified on the Daily Field Service Report.

For rates and availability of sales and service outside the US, please call +410-604-3400

## 24/7 Tech Support

During normal business hours basic tech support will be provided free of charge

Outside normal business hours call +410-604-3535. Tech support will be provided at \$340/hour (minimum of 1/2 hour per call) and this must be paid for with a credit card at the time of service.

# Bardac

## drive.web

### Bardac ...the safe bet!

Everything normally in stock!

### Bardac Corporation

40 Log Canoe Circle  
Stevensville, MD 21666 USA

[bardac.com](http://bardac.com)  
[driveweb.com](http://driveweb.com)  
[AutomationThings.com](http://AutomationThings.com)

Phone International **+410-604-3400**  
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**1-888-ON SPEED**  
Fax **+410-604-3500**

Catalog 2023.1



[bardac.com](http://bardac.com)

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