# Bardac Drives Catalog 2024





**AC DRIVES** 



DC DRIVES



**MOTORS** 



SERVICE



# **Automation Things**

Everything is...

- ... Internet accessible
- ... Ethernet workable, peer-to-peer
- ... Configurable from anywhere
- ... IIoT ready

**AutomationThings.com** 

Everything normally in stock!

Since our founding in 1992 we have worked hard to build our reputation around key goals:

- Innovative technologies.
- Reliable products.
- Unrelenting customer support.
- All catalog items normally in stock.
- Competitive pricing.



Our Company President: Paul Crowhurst

# Bardac ...the safe bet!

# Seamlessly Integrated Automation











### **AC DRIVES**

Vector Systems
To 400 HP - pages 36 - 38

ECO fan & pump

**General Purpose** To 50 HP - pages 42 - 43

NEMA 4X (IP66) To 30 HP - page 44

Single Phase To 1.5 HP - page 46 - 47

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drive.web

**Ethernet Distributed Control** 

Smarty Universal Automation Controllers with I/O - pages 14 - 19

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drive.web Apps

device Apps
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For industrial PC touch screens pages 12 - 13

savvyPanel touch Hi Res industrial touch screens

savvyPanel

mobile

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### **DC DRIVES**

Single Phase

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POWER QUALITY ~ MOTORS ~ ENGINEERING ~ SERVICE ~ SUPPORT ~ TRAINING

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Specifications ... At the time of going to press we believe the information in this catalog to be accurate. However, the specifications of products may be amended at any time, so please check with us when ordering to ensure that such changes will not affect your requirements.

# AC drives



# P2 Series Closed Loop Vector

High performance coordinated drive for: Process automation Converting

Printing
Machine tools

Up to 100 HP at 230 volts

Up to 400 HP at 460 volts Up to 150 HP at 600 volts

IP20 package up to 400 HP - 50°C \*
Optional NEMA 4X (IP66) to 40HP - 40°C \*
NEMA 12 (IP55) 15 to 400 HP - 40°C \*
\* Approvals: UL, cUL, EAC, RCM

Closed loop speed better than 0.1%
150% overload, 60 secs (200%, 4 secs)
Up to 200% torque at zero speed
AC Induction, PM & Sync Rel motor modes
Built in brake transistor
EMC filter
Quiet - with switching up to 32KHz
Bright TFT display
DC Bus sharing
Safe Torque Off function
(IEC61508 SIL 2 & IEC62062 SIL 2)
Modbus or CANopen port
Plug-in control terminals

### **Options**

drive.web programmable control
Extended I/O and USB
EIP, ModbusTCP, ProfibusDP, DeviceNet
Remote keypad with TFT display
savvyPanel touch screen HMI



# V3 Series - Energy Efficient Drives For Fans & Pumps

Variable torque, fan & pump drive for:

**HVAC** 

Water treatment

**Building systems** 

Climate control

Flow control

Swimming pool control

Up to 100 HP at 230 volts Up to 400 HP at 460 volts Up to 175 HP at 600 volts

IP20 package up to 400 HP - 50°C \*
NEMA 4X (IP66) to 40HP - 40°C (indoor) \*
NEMA 12 (IP55) 15 to 400HP - 40°C \*
\* Approvals: UL, cUL, EAC, RCM

Low input harmonic current distortion
Compliant with EN61000-3-12
>98% drive efficiency
Low audible motor noise
Internal EMC filter
Smart energy optimization
Resonance avoidance
Sleep/wake functions
Intelligent maintenance intervals
110% overload, 60 secs
Motor flux braking
Quiet - with switching up to 32KHz
Power loss ride through
ModbusRTU, BACnet

**Motor options:** Standard Induction - PM AC - Brushless DC - Synchronous Reluctance

### **Pump Features**

Pump blockage detect/clear/stir Pump preheat anti-condensation mode Pump cascade control Dry run protection

### **Options**

drive.web programmable control
Extended I/O and USB
EIP, ModbusTCP, ProfibusDP, DeviceNet
Remote keypad with TFT display
Power disconnect
savvyPanel touch screen HMI

### **Fan Features**

**Bright TFT display** 

Drive fault auto bypass Sleep mode with auto-boost Fire override mode

drive.web distributed Ethernet control Internet accessibility
Ethernet peer-to-peer networking
USB programming port
IIoT ready

# **TOUGH DRIVES FOR INDUSTRY**



### E3 Series General Purpose VFD

Constant torque, heavy duty drive for: General purpose machine control Pumps and blowers Conveyors Mixers

To 1.5 HP at 110V in, 230V 3Ø out To 25 HP at 230 volts To 50 HP at 460 volts

Sensorless vector control for: High starting torque & accurate speed Motors: Induction, PM, BLDC, SynRM

Standard IP20 - 50°C
Optional NEMA 4X (IP66) to 30 HP, 40°C
Approvals: UL, CE, RCM

Industrial, Pump & Fan control modes 150% overload, 60 secs (175%, 2 secs) Spinstart into rotating motor Built in brake transistor (sizes 2, 3 & 4) Motor flux braking Adjustable skip frequency Quiet - with switching up to 32KHz Power loss ride through ModbusRTU port Configurable I/O Simple programming On board help card DIN rail and foot mount (IP20) (size 1 & 2) NEMA 4X

### **Options**

drive.web programmable control
Extended I/O
EIP, ModbusTCP, ProfibusDP, DeviceNet
Remote keypad with TFT display
savvyPanel touch screen HMI



# **NEMA 4X - IP66 Series For Harsh Environments**

P2 Series Open/Closed Loop Vector Drives E3 Series General Purpose VFDs V3 Series Energy Efficient Drives

Food processing Agricultural, water treatment Mining, cement, petrochemical

To 1.5 HP at 110V in, 230V 3Ø out (E3) To 15 HP at 230 volts (E3, P2) To 30 HP at 460 volts (E3, P2)

NEMA 4X (IP66) - 40°C (outdoor rated)

Approvals: V3 - UL, cUL, EAC, RCM

P2 - UL, cUL, EAC, RCM

E3 - UL, CE, RCM

Open & closed loop vector or V/Hz Washdown, dust tight Chemical resistant ABS enclosure Corrosion protected heat sink Spinstart into rotating motor Built in brake transistor (sizes 2 & 3) Motor flux braking Adjustable skip frequency Quiet - with switching up to 32KHz Power loss ride through ModbusRTU port Compact packaging

### **Options**

drive.web programmable control
Power isolator switch, speed pot, F/R switch
EIP, ModbusTCP, ProfibusDP, DeviceNet
Remote keypad with TFT display
savvuPanel touch screen HMI



# E3 Single Phase VFD For SP & PSC motors

Variable torque, fan & pump drive for: Fans & blowers Centrifugal pumps Fume extractors Air flow control

To 0.75 HP at 110 volts To 1.5 HP at 230 volts

Standard IP20 - 50°C
Optional NEMA 4X (IP66) - 40°C
(outdoor rated)

Approvals: UL, CE, RCM

For motor types:
Shaded Pole (SP)
Permanent Split Capacitor (PSC)
Built in brake transistor (size 2)
Motor flux braking
Adjustable skip frequency
Quiet - with switching up to 32KHz
Power loss ride through
ModbusRTU port
Innovative smart boost start
Simple programming
DIN rail and foot mount (IP20)

### **Options**

drive.web programmable control
Extended I/O
EIP, ModbusTCP, ProfibusDP, DeviceNet
Remote keypad with TFT display
savvyPanel touch screen HMI

# V3 ECO DRIVES

# **Energy Efficient Drives**

Variable torque, fan & pump drive for:

HVAC

**Building systems** Climate control

Flow control

# Up to 400HP at 460 Volts

IP20 up to 400HP - 50°C NEMA12 (IP55) 10 to 400HP - 40°C \* NEMA4X (IP66) to 40HP - 40°C (indoor) \*

- Low input harmonic current distortion
- Compliant with EN61000-3-12
- >98% drive efficiency
- Low audible motor noise
- Clear, TFT, multi-language display
- Internal EMC filter
- Smart energy optimization
- Smart pump & fan functions
- Resonance avoidance
- Sleep/wake functions
- Intelligent maintenance intervals
- 110% overload, 60 secs
- Motor flux braking
- ModbusRTU, BACnet
- Energy optimization for max efficiency
- DC bus chokes in frames 5 8

### **Options**

drive.web savvy smart programmable automation Easy off site Internet access to complete systems Ethernet peer-to-peer networking Extended I/O

EIP, ModbusTCP, ProfibusDP, DeviceNet Remote keypad with bright TFT display Power disconnect, sizes 2 & 3

savvyPanel touch screen HMI





- Induction motors
- PM AC motors
- Brushless DC motors
- Synchronous reluctance

# **V3 ECO DRIVE**

**With Smart Energy Optimization** Typically saves 2 to 4% energy over standard VFDs

Bardac

Every 1% saves 1100 kWh per year for 50HP running 60 hours a week, 50 weeks a year!









# V3 ECO PUMP & FAN

ly Voltage

Power Output

## VARIABLE TORQUE FAN & PUMP DRIVES

### **UP TO 400 HP**

- Fan & pump features
- IP20 units to 400 HP
- · NEMA 4X (IP66) units to 40 HP
- NEMA 12 (IP55) units to 400 HP
- BACnet & ModbusRTU

### **FEATURES**

Dedicated HVAC and centrifugal pump controller Built in EMC filter standard

DC bus chokes built in, sizes 6 - 7

Multi-language, plain text TFT display for ease of use Energy optimization for maximum efficiency

BACnet and ModbusRTU as standard

Built-in hours run and kWh meters

Dulit-III Hours run and kwin

Built-in PID controller

Advanced application functions for easy programming High frequency switching (up to 32kHz) for quiet running

Built-in motor flux braking

Programmable I/O

Power loss ride through

40°C ambient

**HVAC** functions:

Bi-directional Fire Mode for emergency ventilation

Drive fault bypass select

Sleep mode with auto boost

Pump functions:

Blockage detection/clear/stir

Adjustable cleaning cycle

Multi-pump cascade control

Dry run protection

Pump pre-heat anti condensation mode

Standards - UL, cUL, EAC, and RCM

### **Options:**

drive.web savvy smart programmable automation savvyPanel graphical, touch screen operator technology Easy, off site Internet access to the complete system

Ethernet peer to peer networking

Remote keypad with bright TFT display

Ethernet ModbusTCP and EIP

3 additional relay outputs for cascade control

Additional **smarty** I/O option

Built in power isolator switch sizes 2 & 3

Specification	ons
Input Ratings	Supp
,	
	Supp
	Displ

Output Ratings

I/O Specification

500 - 600 ± 10%

Supply Frequency 48 - 62 Hz

Displacement PF > 0.98

Phase Imbalance 3% Maximum allowed

Inrush Current < Rated current

Power Cycles 120 per hour max, evenly spaced

230V, 3-ph in: 1-100 HP (0.75-75 kW) 460V, 3-ph in: 1-400 HP (0.75-250kW) 575V, 3-ph in: 1-175 HP (0.75-110kW) Overload Capacity 110% for 60 secs, 125% for 2 secs.

230V. 1-ph in: 1-10 HP (0.75-7.5 kW)

200 - 240 ± 10%

380 - 480 ± 10%

Output Frequency 0-120Hz, 0.1 Hz resolution

Ambient Ratings Temperature Storage: -40°C to 60°C Operating: -10°C to 40°C

Altitude Up to 1000m ASL without de-rating Up to 2000m Max UL Approved Up to 4000m Max (non UL) Above 1000m, de-rate 1% per 100m

Humidity 95% non-condensing

Enclosures Ingress Protection NEMA4X sizes 2 - 4; NEMA12 sizes 4 - 8

Programming Keypad Standard: built in keypad

gramming Keypad Standard: built in keypad
Optional: Remote keypad
drive.ueb savvy software

Display Multi-Language TFT Display

Control Control Modes ECO sensorless vector for: motor options:

Modulation 4 - 32 kHz effective

Stop Mode Ramp to stop - adjustable 0.1-600 secs
Coast to stop

Standard Induction, PMAC, BLDC, Sync Rel

Braking Motor flux braking (DC injection)
Skip Frequency Single point user adjustable

Analog Setpoint Control 0-10v, 10-0v, ±10v 0-20mA, 20-0mA, 4-20mA, 20-4mA

Digital Setpoint Control Keypad ModbusRTU BACnet

Automation Optional drive.web Ethernet distributed control + programmable control, extra I/O, operator stations

Communications Options drive.web, ModbusTCP, EIP, DeviceNet, Profibus

Power Supply 24VDC, 100mA short protected 10VDC, 5mA for setpoint potentiometer

Programmable Inputs 3 x Digital 10 to 30 VDC, response <4ms

2 x Analog / digital

Programmable outputs 2 x Analog, 0-10V, 0-20mA, 4-20mA 2 x Relay NO, 6A @ 250VAC, 5A @ 30VDC

Control & Monitoring
PID Internal PID with feedback display
Fault Memory Last 4 trips stored with time stamp
Data Logging Current, temperature, DC Bus volts prior to trip
Maintenance Indicator Service life monitor with user adjustable interval
Monitoring Drive hours run & cooling fan run time
Resettable and non-resettable kWh meters

Application functions HVAC Functions Fire mode for emergency ventilation

Pump functions Pump blockage detection

Pump cleaning cycles
Multi-pump cascade control
Pump stir mode

### The harder they work, the more you save!

200-240V ± 10%, 1-ph in, 230V, 3-ph motor						
Model	HP	Amps	Size	<b>NEMA</b>		
size 2 - IP20, TFT display	& EN	//C Filter:				
V3-220043-1F12-T	1	4.3	2	IP20		
V3-220070-1F12-T	2	7	2	IP20		
V3-220105-1F12-T	3	10.5	2	IP20		
size 2 - NEMA 4X, TFT display & EMC Filter:						
V3-220043-1F1#-T	1	4.3	2	4X		
V3-220070-1F1#-T	2	7	2	4X		
V3-220105-1F1#-T	3	10.5	2	4X		

200-240V ± 10%, 3-p	oh in, 2	30V, 3-	ph mo	tor		
Model	HP	<b>Amps</b>	Size	NEMA		
sizes 2 & 3 - IP20, TFT	display	& EMC	Filter:			
V3-220043-3F12-T	1	4.3	2	IP20		
V3-220070-3F12-T	2	7	2	IP20		
V3-220105-3F12-T	3	10.5	2	IP20		
V3-320180-3F12-T	5	18	3	IP20		
V3-320240-3F12-T	7.5	24	3	IP20		
sizes 2 & 3 - NEMA 4X,	TFT dis	play & E	MC Fil	ter:		
V3-220043-3F1#-T	1	4.3	2	4X		
V3-220070-3F1#-T	2	7	2	4X		
V3-220105-3F1#-T	3	10.5	2	4X		
V3-320180-3F1#-T	5	18	3	4X		
V3-320240-3F1#-T	7.5	24	3	4X		
sizes 4-7 - NEMA 12, TFT display, EMC filter:						
V3-420300-3F1N-T ‡	10	30	4	12		
V3-420460-3F1N-T ‡	15	46	4	12		
V3-520610-3F1N-T ‡	20	61	5	12		
V3-520720-3F1N-T ‡	25	72	5	12		
V3-520900-3F1N-T ‡	30	90	5	12		
V3-621100-3F1N-T ‡	40	110	6	12		
V3-621500-3F1N-T ‡	50	150	6	12		
V3-621800-3F1N-T ‡	60	180	6	12		
V3-722020-3F1N-T	75	202	7	12		
V3-722480-3F1N-T	100	248	7	12		

380-480V ± 10%, 3-p	h in, 40	60V, 3- <sub> </sub>	ph mo	otor
Model	HP	<b>Amps</b>	Size	NEM/
sizes 2 & 3 - IP20, TFT (	display 8	& EMC F	ilter:	
V3-240022-3F12-T	1	2.2	2	IP20
V3-240041-3F12-T	2	4.1	2	IP20
V3-240058-3F12-T	3	5.8	2	IP20
V3-240095-3F12-T	5	9.5	2	IP20
V3-340140-3F12-T	7.5	14	3	IP20
V3-340180-3F12-T	10	18	3	IP20
V3-340240-3F12-T	15	24	3	IP20
sizes 2 & 3 - NEMA 4X,	TFT disp	play & E	MC Fi	lter:
V3-240022-3F1#-T	1	2.2	2	4X
V3-240041-3F1#-T	2	4.1	2	4X
V3-240058-3F1#-T	3	5.8	2	4X
V3-240095-3F1#-T	5	9.5	2	4X
V3-340140-3F1#-T	7.5	14	3	4X
V3-340180-3F1#-T	10	18	3	4X
V3-340240-3F1#-T	15	24	3	4X
sizes 4-7 - NEMA 12, TF	T displa	ay & EM	C filter	:
V3-440300-3F1N-T ‡	20	30	4	12
V3-440390-3F1N-T ‡	25	39	4	12
V3-440460-3F1N-T ‡	30	46	4	12
V3-540610-3F1N-T ‡	40	61	5	12
V3-540720-3F1N-T ‡	50	72	5	12
V3-540900-3F1N-T ‡	60	90	5	12
V3-641100-3F1N-T ‡	75	110	6	12
V3-641500-3F1N-T ‡	120	150	6	12
V3-641800-3F1N-T ‡	150	180	6	12
V3-642020-3F1N-T ‡	175	202	6	12
V3-742400-3F1N-T	200	240	7	12
V3-743020-3F1N-T	250	302	7	12
V3-843700-3F1N-T ‡	300	370	8	12
V3-844800-3F1N-T ±	400	480	8	12



### **speedy on board** Ethernet networking

Ethernet networking USB programming smart automation

Size 2 & 3 drives # = A or E

A = no disconnect switch

E = with power disconnect switch

ECO
Efficient
Economical
Smart
Solutions



Note: Drives marked ‡ are also available in IP20 form. Please call for details, pricing, and availability.

Dimension	ıs & We	ights					
Size	2	3	4	5	6	7	8
IP20 Drives							
Height (ins)	8.7"	10.3"	19.1"				38.3"
Height (mm)	221	261	418				974
Width (ins)	4.4"	5.2"	6.7"				17.4"
Width (mm)	110	131	233				444
Depth (ins)	7.3"	8.1"	10.2"				16.6"
Depth (mm)	185	205	260				423
Weight LB/KG	4/1.8	7.7/3.5	40/18.1				274/125
NEMA 4X (IP6							
Height (ins)	10.1"	12.2"	14.2"				
Height (mm)	257	310	360				
Width (ins)	7.4"	8.3"	9.5"				
Width (mm)	188	211	240				
Depth (ins)	9.4"	10.5"					
Depth (mm)	239	266	271				
Weight LB/KG	10.6/4.8	17/7.7	20.9/9.5				
NEW 40 (IDE							
NEMA 12 (IP5	b) Drives		47.0"	04.0"	04.4"	50.4"	50.5"
Height (ins)			17.8"	21.3"	34.1"	50.4"	52.5"
Height (mm)			450	540	865	1280	1334
Width (ins)			6.8"	9.3"	13.0"	13.0"	17.5
Width (mm)			173	235	330	330	444
Depth (ins)			9.9"	10.6"	13.0"	14.2"	16.6
Depth (mm)			252	270	330	360	423
Weight LB/KG			25/12	51/23	121/55	196/89	

# **600 Volts Drives**

500-600V ± 10%, 3-p	h in				
500-600V, 3-ph motor					
Model	HP	Amps	Size	NEMA	

IP20 with TFT display				
V3-260021-3012-T	1	2.1	2	IP20
V3-260031-3012-T	2	3.1	2	IP20
V3-260041-3012-T	3	4.1	2	IP20
V3-260065-3012-T	5	6.5	2	IP20
V3-260090-3012-T	7.5	9	2	IP20
V3-360120-3012-T	10	12	3	IP20
V3-360170-3012-T	15	17	3	IP20
V3-360220-3012-T	20	22	3	IP20
NEMA 4X (IP66), with TF	T text dis	play		

2

4X

# Unswitched V3-260021-301A-T 1 2.1

V3-260031-301A-T

	_	•	_	.,,
V3-260041-301A-T	3	4.1	2	4X
V3-260065-301A-T	5	6.5	2	4X
V3-260090-301A-T	7.5	9	2	4X
V3-360120-301A-T	10	12	3	4X
V3-360170-301A-T	15	17	3	4X
w/Disconnect				
V3-260021-301E-T	1	2.1	2	4X
V3-260031-301E-T	2	3.1	2	4X
V3-260041-301E-T	3	4.1	2	4X
V3-260065-301E-T	5	6.5	2	4X
V3-260090-301E-T	7.5	9	2	4X
V3-360120-301E-T	10	12	3	4X
V3-360170-301E-T	15	17	3	4X

F I text disp	olay		
20	22	4	12
25	28	4	12
30	34	4	12
40	43	4	12
50	54	5	12
60	65	5	12
75	78	6	12
100	105	6	12
125	130	6	12
150	150	6	12
	20 25 30 40 50 60 75 100 125	25 28 30 34 40 43 50 54 60 65 75 78 100 105 125 130	20 22 4 25 28 4 30 34 4 40 43 4 50 54 5 60 65 5 75 78 6 100 105 6 125 130 6

# Engineering & Support









### AC and DC motors from fractional to over 2000 HP

All speed ranges, duties, enclosures and voltages complete with a full range of accessories such as encoders, tachs, thermal protection, brakes, blowers, filters, brushes and slide bases. Please call for details and competitive pricing.

### **Modulus Packaged Drives**

**Modulus** solutions are a range of standard, preengineered drive packages with a selection of options for wide range common applications.

Using the flexible **drive.web** programmable automation technology it is possible to adapt a small range of hardware configurations to a wide range of applications thereby keeping design and manufacturing costs to a minimum.

**Modulus** drives are available either as packages mounted on an open panel, **Modulus P**, or as assemblies installed in an enclosure, **Modulus E**, to suit the type of operating environment and the control scheme required.

Every **Modulus** project is accompanied by a detailed, 50-point, Quality Control Report covering every facet of the product, its design, construction, testing and shipping.

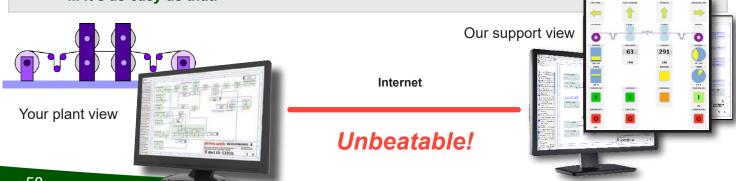


### User manuals for all products are available from www.bardac.com

### **Online Product Support**

Using innovative, interactive, Internet online technologies we can provide either product training or product support through your browser from the comfort of your desk! Simply connect via your browser and get live interactive support where ever you are - with savvy running on your computer call +410-604-3400 and in less than a minute an engineer will be able to see your system live and give you the support you need.

... it's as easy as that!



# **Online Training**

Online product training courses are scheduled every week with options for users of all levels of interest and ability.

### Level 1 - drive.web introductory seminar - 11/2 hours - Free!

This provides an overview of the **drive.web** automation technology. Learn how to connect to drives, create drive "phantoms", navigate systems, create signal flow diagrams and system drawings, find information, identify object attributes, make connections, show trend charts, build **savvyPanel** operator stations, etc.

### Level 2 - drive.web design technology course - 3 hours (Level 1 is a prerequisite)

Covers configuration of drives, basic system design concepts, Ethernet networking, password protection, system safety

### Level 3 - drive.web system design and application courses (Level 2 is a prerequisite)

### 3a) Drive and device interfaces - 2 hours

Covers the use of "Templates" and "Helpers" for documented drives, generic ModbusRTU master interfaces to third party drives, operator stations, etc.

### 3b) Winder Control Systems - 3 hours

Covers standard solutions for open loop CTCW winders, closed loop dancer controlled winders and closed loop load cell controlled winders.

### 3c) Encoder Control Systems - 3 hours

Covers applications such as "electronic line shaft", spindle orientation, registration and position control.

### 3d) Advanced Ethernet, Internet Access and Security - 3 hours

Covers local and wide area network configuration, IP addressing, user access and device and system password protection.

For course details, registration, international training options and charges please call us at 1-888-667-7333 (toll free USA 888-ON SPEED) or international at +410-604-3400. Alternatively please contact training@driveweb.com

### **Terms of Sale & Payment**

**Charge Basis** 

Complete Terms & Conditions of Sale are shown at www.bardac.com. Net 30 day credit terms are available subject to prior approval. Credit card payments are only accepted for payments made at the time of service or shipment of products and will be subject to a 4% surcharge.

# Field Service, Service Center Repair, Training and Start-up - Call +410-604-3400 Rates for the Continental United States

	<del></del>
a. Basic Rate - Field Service, Training & Start-up Assistance - up to 8 hours daily Monday to Friday, 7am to 6pm	\$190 per hour
b. Standard Overtime - Weekdays 6pm to 7am & all day Saturday - Total work time not to exceed 12 hrs in any 24 hrs	\$ \$285 per hour
c. Special Overtime - Sundays, Holidays and excess of 8 hours on Saturday	\$380 per hour
d. Overnight - Includes meals, and hotel accommodation	\$280 per night
e. Auto Travel - Covering cost of use of company or personal cars, distance to and from the local office	\$0.67 per mile
f. Public Transport - Rental cars, Air fares, etc.	At Cost
g. Holdover & Standby Time	Same as service
h. Travel Time - Time taken from Bardac to job site and return	Same as service
i. Basic Rate - Service Center Repair charges - Diagnosis & repair time	130 per hour + parts
j. Design or application engineering services	\$220 per hour

Notes:

- 1. Minimum service billing is 4 hours for field services, 1 hour for service center services.
- 2. Parts, materials, special visas, duties, and extraordinary expenses will be charged extra.
- 3. Warranty credits will be identified on the Daily Field Service Report.

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